



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4728-042
Job Sheet 185082



Part No: D4728-042

Job Qty: 6 ea

Part Name: RH Cabin Speaker #1



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/22/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 2 IPP REV:A 12.11.09 NEW ISSUE DD VERF:JLM IPP REV. B 13/07/24 DWG. UPDATE
DL VERIFIED BY:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	6 pcs	11/16/18	11/16/18	0.00	0.00	Purchasing		DEC 04 2018
120	Packaging	6 pcs	11/16/18	11/16/18	0.00	0.00	Packaging2		DEC 04 2018
130	QC	6 pcs	11/16/18	11/16/18	0.00	0.00	QC6		21 38
140	Packaging	6 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3-2		9-89 DEC 05 2018
150	QC21-SA	6 Ea	11/16/18	11/16/18	0.00	0.00	QC21		DAS DEC 05 2018

Part Op 110 - Issue P/O to Eagle : 41460 Manufacture as per dwg Certificate of conformity required
 Descriptions: 120 - Receive & Inspect for Damage & Mat'l Certs Inspect and check certificate of conformity
 130 - QC6- All purchased or subcontracted products
 140 - Identify as per dwg & Stock Location:
 150 - QC21- Final Inspection - Work Order Release

NOV 06 2018
x6

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PO Details

Eagle Copters Maintenance Ltd. (eac002-vu)



PO No: PO041460
Line No: 1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4728-042P	RH Cabin Speaker #1	6 pcs (1 ea)	110-Purchasing	5134591

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D4728-042P	6	0	0

Part Specifications

Specifications could not be found.



Container No: S134598



Part: D4728 - 042

Job No: 185082

Serial No/Batch: S134598

Revision:

Inspector:

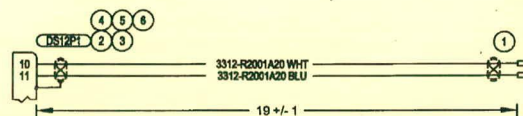
Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/04/19

LIST OF MATERIALS					
QTY PER	ITEM	PART NUMBER	DESCRIPTION	SUPPLIER	
	2	1	640911-1	TERMINAL	TYCO ELECTRONICS
	1	2	M24308/4-2Z	CONNECTOR	
A/R (2)		3	M39029/64-369	CONTACTS	
	1	4	M85049/48-2-2F	BACKSHELL	
	2	5	M24308/26-1F	JACKSCREW KIT	
	1	6	MS25036-148	TERMINAL	



D4728-042 RH SPEAKER #1 HARNESS ASSY.

NOTES:

1. ALL NEW UNSHIELDED WIRE USE M22759/41-xx-9 TYPE WIRE UNLESS OTHERWISE SPECIFIED (M22759/41-XX-X IS NOT INTENDED TO BE USED IN SOLDER APPLICATIONS, SOLDERABILITY CAN BE ACHIEVED WITH THE PROPER SOLDER. USE CRIMP SPLICES FOR REPAIR).
2. ALL NEW TWISTED SHIELDED CABLE USE M27500-xx-TG&T14 TYPE CABLE UNLESS OTHERWISE SPECIFIED.
3. ALL WIRES 20 AWG UNLESS OTHERWISE SPECIFIED.
4. IDENTIFY/CODE ALL WIRES AND CABLES IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
5. KEEP ALL JUMPERS, LOGIC STRAP, POWER, CHASSIS AND SIGNAL GROUND WIRES AS SHORT AS POSSIBLE.
6. ALL TERMINALS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
7. ALL ELECTRICAL GROUNDING AND BONDING TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
8. ALL CONNECTORS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
9. ENSURE ALL UNUSED CONNECTOR CONTACTS ARE FILLED WITH SPARE PINS/sockets OR PLASTIC GROMMET SEALING PLUGS.
10. A DOT (•) BEFORE A CONNECTOR CONTACT LETTER DENOTES LOWER CASE.
11. UNITS: INCHES UNLESS OTHERWISE NOTED.
12. IDENTIFY CONNECTORS WITH SHRINK SLEEVE LABELS.

RELEASED
2014-01-22
MP

DESIGN	100	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	100		
CHECKED	100	DRAWING NO. D4728	REV. D
MFG. APPR.	100		SHEET 2 OF 15
APPROVED	100	TITLE	SCALE
DE APPR.	100	UTILITY INTERIOR WIRING HARNESS	NTS
DATE	14.01.09	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041460**

Supplier: EAC002-VU
Eagle Copters Maintenance Ltd.
823 McTavish Road N E
Calgary
AB
T2E 7G9 Canada
Phone: 403-250-7370

PO No: PO041460

PO Date: 10/25/18

Due Date: 11/21/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com



Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	185082	D4728-042P		RH Cabin Speaker #1 AS PER DWG D4728 REV. D receive pcs	Firmed	-	11/21/18	6 pcs	0 pcs	6 pcs	\$81.00/pcs	\$486.00
2	185073	D4728-055P		Cabin Lights #3 AS PER DWG D4728 REV. D receive pcS	Firmed	-	11/21/18	4 pcs	0 pcs	4 pcs	\$84.00/pcs	\$336.00
Grand Total:												\$822.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 11/6/18 8:08 AM dart.lavoie.chantal

Packing Slip



WORLDWIDE FLEET MANAGEMENT

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment Number: SH#18-004367

Shipment Date: December 03, 2018

Ship To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada
Phone: (613)632-5200

Ship Via: FEDEX ECONOMY

Waybill: 773870191353

Item Part / Tool Number	Part / Tool Description	Current Location	Qty UOM	Serial Number	Lot Number/Tool ID
1 D4728-042P ✓	RH CABIN SPEAKER #1	Shipping Area	6 Each		LT-18-013211.1
Type of sale: Outright					
Sales Order Number: SO18-01900.001 Customer PO number: PO041460 ✓					
2 D4728-055P ✓	CABIN LIGHTS #3	Shipping Area	4 Each		LT-18-013212.1
Type of sale: Outright					
Sales Order Number: SO18-01900.002 Customer PO number: PO041460 ✓					

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*** End of Document ***

>> denotes that the Packing Slip line item has already been printed.

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823 McTavish Road N.E.
Calgary, AB Canada
T2E 7G9
403-250-7370 1-800-564-6469
www.eaglecopters.com

MANUFACTURING – RELEASE NOTE (C of C)

Customer: Dart Aerospace Ltd.
Customer Order #: PO041460
Shipped To: 1270 Agerdeen Street
Hawkesbury ON K6A 1K
Canada

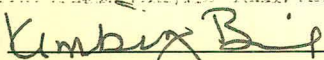
Release Note Reference #: MO56156.1-2
Purchase Order #: PO041460
Work Order / MO #: MO56156

ITEM	PART NUMBER	DESCRIPTION	SERIAL NUMBER / Lot Number	MFG Ref. # / Configuration #	WAIVERS	QUANTITY
1	D4728-042P ✓	RH CABIN SPEAKER #1	LT-18-013211	N/A	N/A	✓ 6
2	D4728-055P ✓	CABIN LIGHTS #3	LT-18-013212	N/A	N/A	✓ 4
3						
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CERTIFICATE OF COMPLIANCE

EAGLE COPTERS MANUFACTURING CERTIFIES THAT THE PRODUCTS AND OR SERVICES CONTRACTED BY THE PURCHASE ORDER ARE IN ACCORDANCE WITH THE REQUIREMENTS AND ALL APPLICABLE SPECIFICATIONS FOR THE ABOVE LISTED PARTS.


Quality Manufacturing Representative



NOV 29 2018

Date

